






BODY PRO P 980 1K FINE FILLER NC SYSTEM

Technical Data Sheet No 122

<p>VOC compliant with the regulations</p> <p>1K NC system fine filler</p> <p>Excellent filling properties</p> <p>Easy to apply</p> <p>Excellent mechanical properties</p> <p>Fast drying</p>	<p>General Technical Description</p> <p>1K system – No mixing required</p> <p>Air dry- 30 min 22-25°C</p> <p>IR drying 3-5 min distance: 60 - 70cm</p> 	<p>Surface</p> <p>On old, sanded paint work</p>	<p>Pretreatment / Cleaning of substrate</p>  <p>Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.</p> <p>Make sure the surface is air dried rather than wiped dry</p>  <p>Make sure you always use appropriate face protection and good ventilation</p>
--	---	--	--

Product Application: A 1K NC FILLER

2-3 coats »»» Apply in thin layers over sanded areas only



No mixing required –
Apply with a spatula
2-3 fine coats



P 600 – P 1000
Flat bed sander

Flash Point:
16°C / 61°F

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and solvents
- It can be used by countries that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C.
- Do not apply the primer as 'wet on wet' on TPA surfaces



10-15 min / 20-22°C
Final flash off time



Always wear protective equipment

Specific Gravity:
1.14 g/cm³

Solid Content (No thinner):
54% Weight



Non force dry –
30min/22-25°C
10 min/60-65°C panel temperature



Follow the application instructions mentioned in this TDS

VOC (2001/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L.
2004/42/IIB(c)(540)410

Theoretical Coverage:
-

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL



Short wave 3 – 5 min
distance: 60 - 70cm

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.